

Smart camera for machine vision

FHV7 Series

Bring advanced product inspection within reach

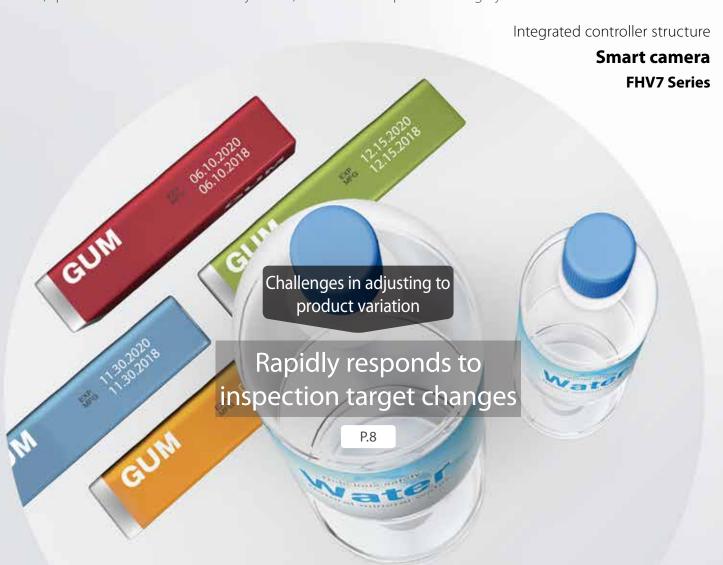
A powerful, all-in-one camera system with advanced image processing functions



The functionality and speed that your production site demands packed in an all-in-one device

The FHV7 Smart Camera is an all-in-one solution that packs the broad capabilities of the FH Series Vision System into a compact, configurable and easy-to-deploy package.

This powerful smart camera includes all of the FH Series' most popular inspection and measurement functions and makes these capabilities accessible to a wider range of applications. In places where automated inspection was once impractical due to high costs, space constraints and durability issues, the FHV7 now provides a highly effective

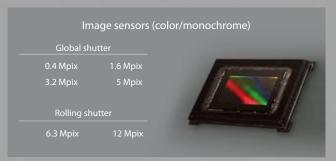




Nearly-infinite combinations to fit any production scenario

Smart Camera











High-speed autofocus
6/19 mm

Standard autofocus 6/9/12/16/25 mm

Module Auto-adjust function PATENT PENDING *2

This function automatically adjusts according to the mounted lens module so that the image sensor has uniform light sensitivity throughout its area.





- *1. The FHV-SDU30 EtherCAT® Interface is required for EtherCAT connection
- *2. "Patent pending" means that we applied for a patent in Japan, and "Patented" means that we obtained a patent in Japan. (As of April 2019)



The FHV7 provides multiple component options so that you can freely combine lens and lighting types and easily adjust the optical conditions for specific products. The camera's footprint is not affected by module replacement. Even if a sudden change occurs in the product specification, only minor rearrangements are required.

All-in-one models with lens and light modules are also available.

Lights Optical Filters Diffusion filter Diffusion filter Red Polarization filter (visible light) Easy connection with FLV/FL External Lights

Polarization filter (infrared and visible light

A robust all-in-one body that makes it easy to install

Installable anywhere

Integrated camera/controller structure

Everything you need for image processing is included. The all-in-one structure provides not only the controller but also the lens and lighting. This allows for simple and compact installation without any additional cabling, bracketry, external I/O or control panel space.









Robust structure

IP67 waterproof housing and connectors

IP67 rating allows for use in harsh conditions, such as regular wash-downs of the area where the cameras are installed.

Captive screws

Serviceable components use captive screws, preventing problems caused by the screws falling into the production line and not properly re-sealing the camera housing.



Replaceable covers

The light cover and optical filter are easy to remove and clean, or replace, providing effective camera protection against dirt.



Dirty cover filters can be removed seperately for replacement

High scalability

External lights supported

The Omron FLV and FL Lighting Series consist of a wide offering of more than 150 models, and can easily be attached as external lights to FHV7 Smart Cameras.

By connecting the lighting controller, you can, via the FHV7 configuration setting menu, easily adjust the lighting intensity and set strobing to synchronize with the activation of the camera shutter.



Rapidly responds to inspection target changes



Multi-color Light

Accommodates color variations

Multi-color light provides a quick solution to the issue of optimizing image capture for different colors. For example, objects with differently colored packages on a production line are best illuminated with lighting that can changes its color based on the color of the target object. When a product design is changed or new products are added, you can simply change a camera parameter instead of replacing or fine-tuning lights. The vision inspection system is always ready for a broad variety of products.

Autofocus Lens

Accommodates size variations

The autofocus lens covers a focal length range from 59 mm to 2,000 mm*1. Even when products in different sizes are produced, the focus range can be changed easily by parameters*2. This feature eliminates mechanical operation for changeover during product replacement, leading to a simpler system with higher productivity and error proofing.

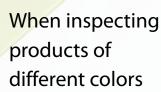
- *1. Differs depending on the lens type. See the optical charts on the datasheet for details.
- *2. Set focuses for different product heights in advance and switch between them when you perform a changeover.



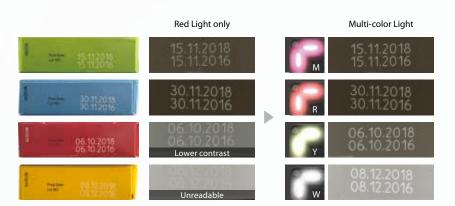


Best-in-class resolution*3:

Large inspection area capabilities

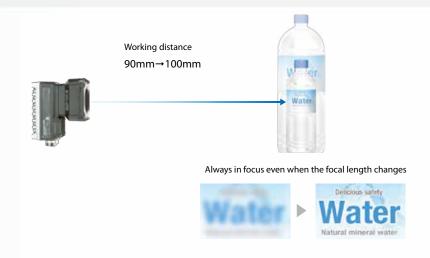


When a product has several color options, some colors may cause low contrast under single-color illumination. Our multi-color lighting ensures stable inspections when different product color options are presented.



When inspecting products of different sizes

When inspecting products such as plastic bottles that come in different sizes, you can perform a changeover only by switching the setting of the autofocus lens. The autofocus lens does not require mechanical adjustment.



Expanding the inspection area

Accurate and extensive inspection of fasteners locations for different automobile models is enabled without moving or adding cameras.





12 Mpix



Excellent productivity performance



Processing power that facilitates rapid inspection

The all-in-one FHV7 Smart Camera is packed with capabilities carried over from the FH Series. Its high performance, comparable to a dedicated image processing system, enables advanced applications.



Clear images facilitate inspection The FHV7 Smart Camera can inspect a 1.6 megapixels image in 24 ms.

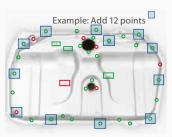
It can perform high-resolution inspections without compromising speed capabilities and can be used in places where image processing systems are currently deployed.





More inspection points

FHV7's high processing performance enables you to easily conduct inspections equivalent to an image processing system. It is optimal for multipoint inspections that would significantly compromise speed when conducted with traditional smart cameras.





 $\textbf{Green}: Inspection\ passed, \textbf{Red}: Inspection\ failed$

Settings can be adjusted with zero downtime

Measured values may change gradually due to product variation or changes in external conditions. Even in such cases, distributed processing across 2 cores allows you to perform cause analysis and make setting adjustments while you continue to operate. This helps eliminate false rejects and eliminates production downtime associated with making setting changes.



^{*1.} Based on Omron investigation in October 2018.

^{*2.} Sample comparison to inspection time using vision sensors installed in customer's machine. Based on Omron investigation in October 2018

Traceability and serial number management

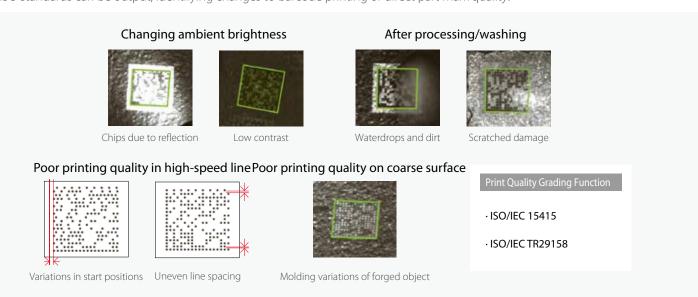
Application Examples

The FHV7 Smart Camera is suitable for applications in which inspection results and images are managed by product serial numbers.

Stable reading regardless of printing quality

2D Code II algorithm delivers powerful code reading

A robust algorithm for stable 2D code reading under adverse conditions is included. Barcode quality data based on relevant ISO standards can be output, identifying changes to barcode printing or direct part mark quality.



Stable reading of difficult-to-read characters (OCR)

Printed characters with close spacing and characters printed on curved surfaces can be reliably identified. Plus signs can also now be read.



Easy installation with built-in dictionary

Many previous character reading methods required dictionary setup before usage, which was a tedious step. The built-in dictionary includes a variety of fonts and possible character variations, eliminating the need of dictionary setup. You can also add non-conventional characters when special fonts are read.

Characters from most printers can be read, including dot and impact printers.

Approx. 80 fonts are supported









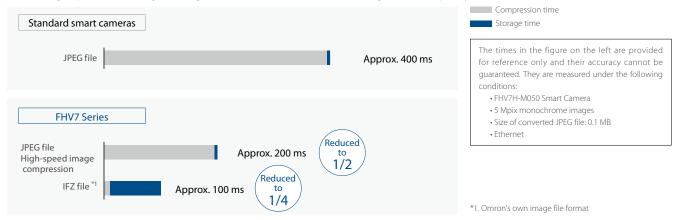
Inkjet printer Thermal printer

Laser marker



High-speed image storage and image compression

Image data is so large that conventional controllers could not store all images due to limited storage time and storage capacity. The FHV7 Smart Camera has algorithms and hardware that can save images in Omron formats and compress image data at high speed, enabling all images to be stored to meet increasing needs in quality control.



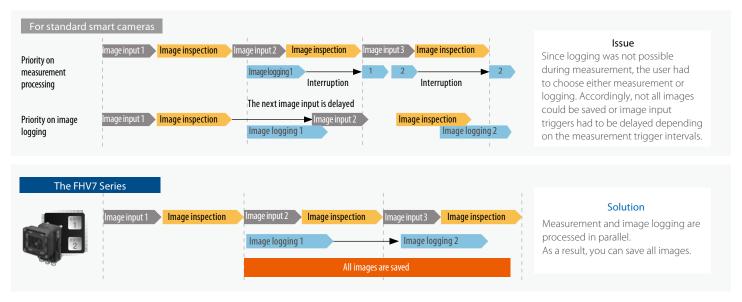
High-speed image storage

Images are saved in parallel with image inspection

Distributed processing across 2 cores allows the CPU to perform parallel processing of inspections and image logging. With connection to a high-speed, large-capacity network storage device, all images on the high-speed line can be saved, previously difficult to achieve.*

Trend analysis of all saved images quickly isolates errors and facilitates countermeasures.

- * All images can be saved under the following conditions:
- One 0.4 Mpix camera
- Measurement time of 30 ms
- · JPEG file
- Images can be saved continuously for approx. 380 days when a 3 TB NAS is used (based on 8 hours of operation a day)



Flexible multipoint inspection using robots

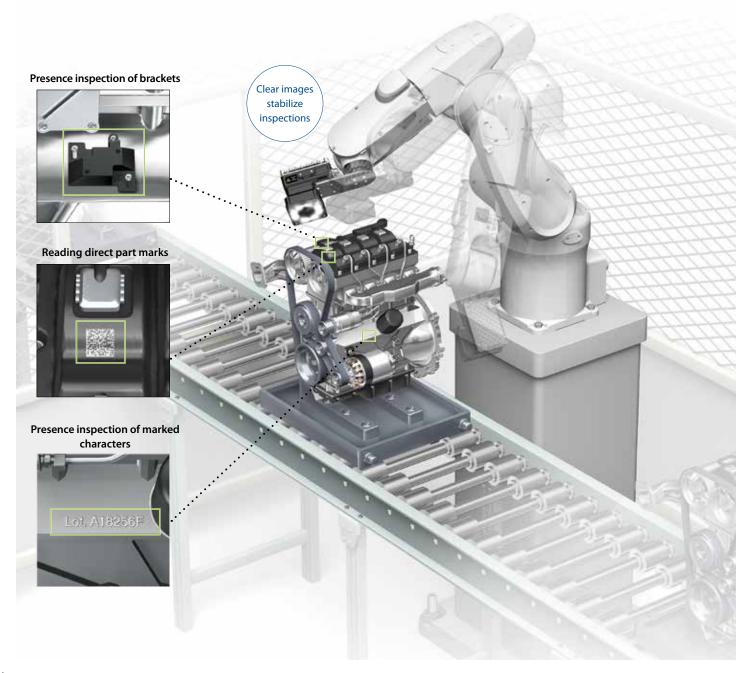
Application Examples

The FHV7 Smart Camera can be installed on robot arms to inspect objects from multiple directions.

Vision inspection suited to each location

The FHV7 Smart Camera, which is moved to each inspection point, adjusts field of view, precision, and focus to match the location.

External inspection by the human eye can be replaced with automated inspection using robots.

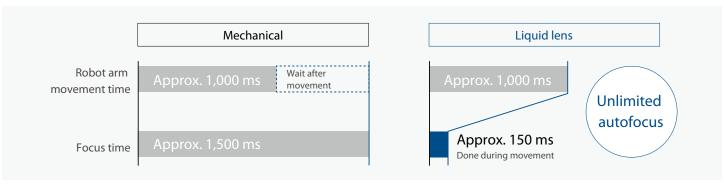




Ultra-high-speed, long-life lens module

NEW PATENT PENDING

New high-speed lens modules using a liquid lens have been added to the lineup. Advanced control of the liquid lens enables the lens to focus about 10 times faster than a mechanical focus lens, allowing settings to be changed during movement of the robot arm.*2 General mechanical focus mechanisms break due to deterioration of the drive mechanism or motor when they perform autofocus tens of thousands of times. The liquid lens provides unlimited autofocus and long life.



Note: The above times are when the focus value is changed from minimum to maximum. These times are provided for reference only and are not guaranteed.

- *1. "Patent pending" means that we applied for a patent in Japan, and "Patented" means that we obtained a patent in Japan. (As of April 2019)
- *2. Set focuses for different product heights in advance and switch between them.

Much less maintenance Super-flexible cable NEW

The new cable offers approximately 10 times the bending resistance of conventional FHV7 flexible cables. High bending resistance significantly reduces the frequency of replacing the cables on robot arms.



Reduces halation from metallic or glossy surfaces NEW

The High Dynamic Range (HDR) function minimizes the influence of changes in lighting conditions and light reflection. This enables stable inspections even for materials that are difficult to light evenly, such as metal parts or glossy films, or in locations subject to external light interference.

Original image

Halation

Halation-reduced image



Stable detection for metallic surfaces subject to gloss and inconsistent lighting

Filtering to emphasize difficult-to-find defects





Stripe Removal Filter II



The stripped pattern is filtered out so that only required aspects are shown clearly. Vertical, horizontal, and diagonal stripes can be removed.

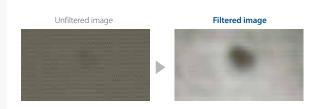




Even Emphasis Unevenness



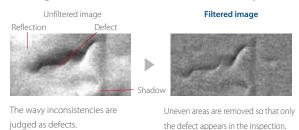
This filter removes background pattern and enhances low-contrast unevenness.



Brightness Correct Filter



This filter cuts out uneven lighting and changes in brightness caused by workpiece surface irregularities to make characteristic features stand out clearly.



Real Color Sensing

PATENTED

Anti Color Shading PATENTED Specific shades that hide defects are removed so that tiny scratches and dirt can be precisely

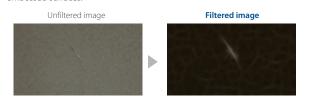
detected. This advanced filtering was achieved through the Real Color Sensing technology. Unfiltered image Filtered image



Emphasis Line Defect/Emphasis Circle Defect



These filters enhance defects in high background noise or scratches on embossed surfaces.



Custom Filter



You can set the mask coefficients as required for these filters. The mask size can be up to 21 x 21. You can flexibly set smoothing, edge extraction, dilation, and erosion for the image



Real-color processing is an image processing technology that performs high-speed processing of full-color images with a total of 16.7 million colors (256 tones per RGB channel). This means that image processing can be performed with the same color information that is visible to the human eye, and stable measurements can be performed under lighting that closely resembles natural light.

Real Color Sensing

The camera image is processed as-is without any loss of quality. This enables even the slightest of color differences to be captured with high accuracy.

Color image processing



Captured images are converted to a 256-shade monochrome image and processed. This enables more stable inspection compared to binary level processing, but slight changes in color cannot be detected with

Color segmentation processing



Captured images are converted to a black and white two-color image and processed. This reduces the amount of data and enables high-speed processing.

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Processing items for various types of inspections

Inspection & measurement



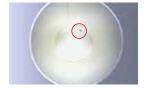
Precise Defect 🔉



Detection of dirt on paper cups

This processing item is used to detect scratches and dirt on paper cups and molded plastics, as well as oil stains on metal surfaces. Real Color Sensing makes it possible to detect dirt in various colors.





Search II



NEW

2 times faster and higher detection*

Cable arrangement inspection

Just register a model, and the cable arrangement inspection is completed in one go. Repeating color detection is not necessary.





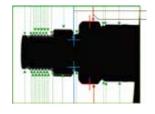
* Compared with Search under our test conditions in April 2019

Scan Edge Position and Scan Edge Width



Inspection of groove depth of metal shafts

The maximum and minimum widths within the region are measured simultaneously. This processing item is very useful especially for the measurement of groove depths of metal shafts.



Fine Matching



Inspection for label rips

The registered reference image is compared against the input image and tiny differences are detected at high speed. Scratches on the intricate patterns and unexpected dirt in the color are precisely detected.





Labeling 🚯



Hole counting

The number of labels with the specified color and size is counted. Also, the area and center of gravity of the specified labels are measured.

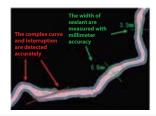


Glue Bead Inspection



Path and width inspection

Just define the start and end points of the object to evaluate sealing numerically. This minimizes inconsistencies in inspection. This method enables accurate inspection of complex curves and interruptions.



Character Inspection



Label printing inspection

Characters are recognized by pattern search, and this enables special fonts and non-alphanumeric characters to be inspected. Automatically extracting a model and selecting an index from the list help you easily set up your dictionary. Using the user dictionary, the Character Inspection performs pattern search to recognize characters

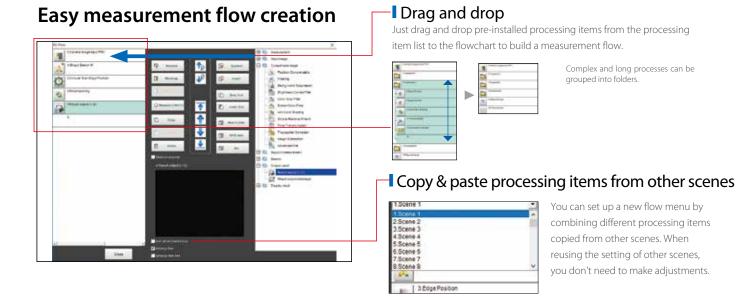
Auto model extraction (Special fonts can be read)



Index selection from list



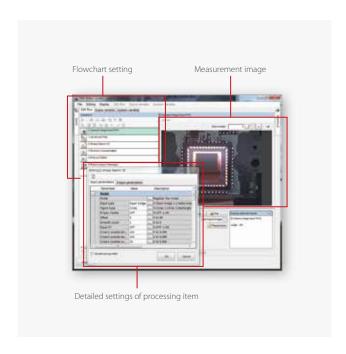
Easy-to-use system with high functionality



Simple setting with menus

Total Design Management Editor

The design interface allows you to design complex measurement processes while managing variables. This simple GUI manages complicated branching processes and data sharing across measurement scenes and eliminates the need to switch screens.



Setting and operating from a computer

Use a dedicated software to create measurement flows and measurement conditions. The software can also be used for remote monitoring and control via a network.

You can download the software for free after purchasing the product and signing up online. For details, see the member registration sheet attached to the FHV7 Smart Camera.



Operation via touch panel monitor

NEW

The touch panel monitor with pre-installed software for the FHV7 Smart Camera can be used as an easy-to-install operator interface.





Customizable user interface prevents incorrect operation

The processing item setting window includes parameters for initial setting and for daily adjustments. To prevent incorrect operation, you can customize the adjustment window to show only parameters that are required for your daily operation.





Easy machine control design NEW

Connecting Sysmac devices via EtherCAT and using the integrated development environment Sysmac Studio allow you to design machine operation as you want.



Easy connection to field networks

EtherCAT *, EtherNet/IP, PROFINET

The FHV7 Smart Camera includes communication interfaces for compatibility with a wide range of network protocols used at production sites. This helps reduce the design work required for data communications between the camera and a PLC.



l Easy setting of output items

Just select variables to output measurement results.



^{*} The FHV-SDU30 EtherCAT Interface is required for EtherCAT connection.

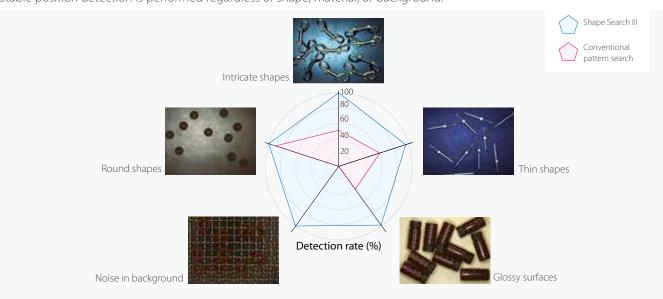
Pick and place

Application Examples

The FHV7 Smart Camera can be combined with robots for picking and assembling applications.

Shape Search III stably detects all types of objects

Stable position detection is performed regardless of shape, material, or background.



Sorting mixed products

Different types of objects can be sorted.















Think & See, the core technology of Shape Search III

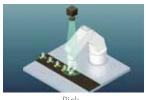
"Think & See" is Omron's powerful core technology for image sensing. Omron is continuously developing technologies to measure, detect, or identify the positions, orientations, shapes, materials, colors, status, or attributes of things, people, vehicles, or other objects faster, more precisely, and more easily than the human eye under various conditions.





Easy output to major robot manufacturers' devices

The configuration settings for FHV7 interface to programs for various robot suppliers, greatly reducing the set-up time for robot applications.







ick -

Offset compensation

Place

3-step easy setting

Verified robot communication programs and flowcharts required for robot applications are provided. You don't need to design communications and create a flowchart to set up a robot application.

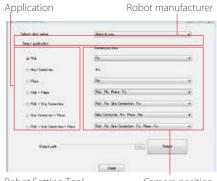
STEP 1

Obtain robot program and flowchart

Just a few clicks in Robot Setting Tool

Select 3 items to obtain the communication program and flowchart you need.

You can download the Robot Setting Tool from the following URL: http://www.ia.omron.com/fhv



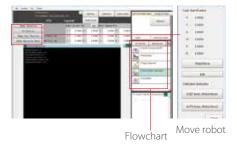
Robot Setting Tool

Camera position

STEP 2 Calibrate

Move robot for calibration from the FHV7 Series

The obtained flowchart can be used to move the robot for calibration from the FHV7 Smart Camera. There is no need to create a program for robot calibration.



STEP 3

Check operations

Set up and check application from the FHV7 Series

Set the coordinates of the robot and check robot operations using the setting selection boxes.



FH Vision series product range

The product range includes general-use Smart Cameras and high-speed, high-accuracy vision systems. You can choose the right one according to your requirements for speed and accuracy of each process. Both FH Series and FHV7 Series have the common user interface and operating procedures, so it is possible to share the same image inspection method across the production line. This reduces the time for operator training. The compatibility of setting data enables you to upgrade hardware easily when speed and accuracy enhancement is needed.



^{*1. ★:} The more starts, the higher the performance.

^{*2.} Settings for the common functions can be shared between series.



Inspection features/processing items

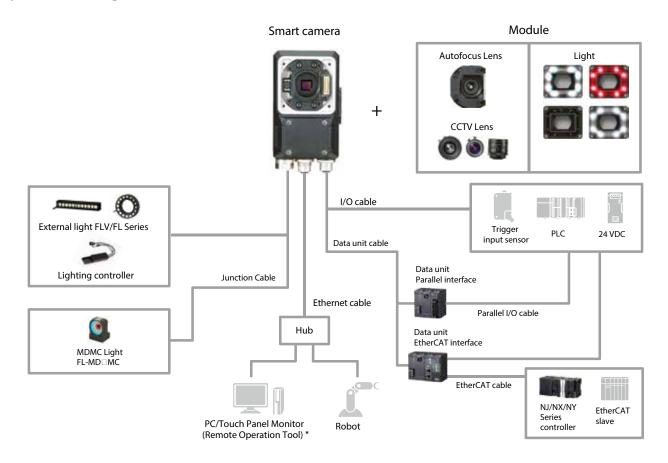
Most frequently used inspection features are in the FHV7, based on typical usage of the FH Series.

Group	Processing Item	FHV7 Series	FH Series
	Search	✓	✓
	Flexible Search	✓	✓
Inspection tool	Sensitive Search	✓	√
	ECM Search	_	√
	EC Circle Search	_	√
	Shape Search II	_	√
	Shape Search III	√	√
	EC Corner	-	· /
	Ec Cross		· /
	Classification	<u>-</u> ✓	√
	Edge Position		✓
			√
	Edge Pitch		
	Scan Edge Position	√	√
	Scan Edge Width	✓	✓
	Circular Scan Edge Position	✓	✓
	Circular Scan Edge Width	✓	✓
	Intersection	✓	✓
	Color Data	✓	✓
	Gravity and Area	✓	✓
	Labeling	✓	✓
	Label Data	-	✓
	Defect	-	✓
	Precise Defect	✓	✓
	Fine Matching	✓	✓
	Character Inspect	✓	✓
	Date Verification	✓	✓
	Model Dictionary	✓	✓
	2DCode II	✓	✓
	2DCode	✓	√
	Barcode	√	√
	OCR User Dictionary	√	√
	OCR		√
	Circle Angle		√
	Glue Bead Inspection		√
Input Image		-	√
	Camera Image Input		✓
	Camera Image Input FH	<u>-</u> ✓	
	Camera Image Input FHV		✓ ✓
	Camera Image Input HDR	-	
	Camera Image Input HDR Lite	-	√
	Photometric Stereo Image Input	-	V
	Camera Switch	-	√
	Measurement Image Switching	√	✓
	Multi-trigger Imaging	✓	✓
	Multi-trigger Imaging Task	✓	✓
	Position Compensation	✓	✓
	Filtering	✓	✓
Compensate image	Backgrond Suppression	✓	✓
	Brightness Correct Filter	✓	✓
	Color Gray Filter	✓	✓
	Extract Color Filter	✓	✓
	Anti Color Shading	✓	✓
	Stripes Removal Filter II	✓	✓
	Polar Transformation	✓	✓
	Trapezoidal Correction	✓	√
	Machine Simulator	-	· /
	Image Subtraction	√	· /
	Advanced filter	<u> </u>	· √
	Panorama		√
	i aliorallia	-	

Group	Processing Item	FHV7 Series	FH Series
Support	Unit Macro	-	✓
	Unit Calculation Macro	-	√
	Calculation Line Regression	✓ ✓	✓ ✓
	Circle Regression	√	✓
	Precise Calibration	√	√
	User Data	-	· ✓
	Set Unit Data	_	· /
	Get Unit Data	_	✓
	Set Unit Figure	-	✓
	Get Unit Figure	-	✓
	Trend Monitor	√	✓
	Image Logging	√	✓
	Image Conversion Logging	√	✓
	Data Logging	-	✓
	Elapsed Time	✓	✓
	Wait	✓	✓
	Focus	-	✓
	Iris	-	✓
measurement	Parallelize	✓	✓
measurement	Parallelize Task	✓	✓
	Statistics	✓	✓
	Referrence Calib Data	✓	✓
	Position Data Calculation	✓	✓
	Stage Data	✓	✓
	Robot Data	✓	✓
	Vision Master Calibration	✓	✓
	PLC Mastoer Calibration	-	✓
	Convert Position Data	✓	✓
	Movement Single Position	✓	✓
	Movement Multi Points	✓	✓
	Detection Point	-	✓
	Manual Position Setting	-	✓
	Camera Calibration	✓	✓
	Data Save	-	✓
	Conveyor Calibration	-	✓
	Scene	✓	✓
	System Information	✓	✓
Branch	Conditional Branch	-	✓
	End	✓	✓
	DI Branch	-	✓
	Control Flow Normal	-	✓
	Control Flow PLC Link	-	✓
	Control Flow Parallel	-	✓
	Control Flow Fieldbus	-	✓
	Selective Branch	-	✓
	Conditional Execution (If)	✓	✓
	Conditional Execution (Else)	✓	✓
	Loop	✓	✓
	Loop Suspension	✓	✓
	Select Execution(Select)	✓	✓
	Select Execution(Case)	✓	✓
	Result Output (I/O)	✓	✓
	Result Output(Message)	✓	✓
Output recult	Data Output	-	✓
Output result	Parallel Data Output	-	✓
	Parallel Judgement Output	-	✓
	Fieldbus Data Output	-	✓
	Result Display	✓	✓
	Display Image File	-	✓
Display result	Display Last NG Image	✓	✓
Display result	Display Last NG Image Conveyor Panorama Display	-	✓ ✓

System configuration





Model selection

To select a model of Smart Camera, use the WEB Selector. https://automation.omron.com/en/us/products/family/FHV7

With certain module types, the operation of some combinations cannot be guaranteed. Use the Web Selector to select the correct combination of image sensor, lens, resolution, and light.



 $\textbf{OMRON AUTOMATION AMERICAS HEADQUARTERS} \bullet Chicago, IL USA \bullet 847.843.7900 \bullet 800.556.6766 \bullet automation.omron.com$

OMRON CANADA, INC. • HEAD OFFICE

Toronto, ON, Canada • 416.286.6465 • 866.986.6766 • automation.omron.com

OMRON ELECTRONICS DE MEXICO • HEAD OFFICE

Ciudad de México • 52.55.5901.4300 • 01.800.386.6766 • mela@omron.com

OMRON ELECTRONICS DE MEXICO • SALES OFFICE

San Pedro Garza García, N.L. • 81.12.53.7392 • 01.800.386.6766 • mela@omron.com

OMRON ELECTRONICS DE MEXICO • SALES OFFICE

Eugenio Garza Sada, León, Gto • 01.800.386.6766 • mela@omron.com

OMRON ELETRÔNICA DO BRASIL LTDA • HEAD OFFICE

São Paulo, SP, Brasil • 55.11.2101.6300 • www.omron.com.br

OMRON ARGENTINA • SALES OFFICE

Buenos Aires, Argentina • +54.11.4521.8630 • +54.11.4523.8483 mela@omron.com

OTHER OMRON LATIN AMERICA SALES

+54.11.4521.8630 • +54.11.4523.8483 • mela@omron.com